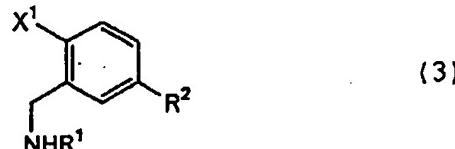


CLAIMS

1. A process for producing a benzylamine derivative represented by the general formula (3):

5



10 wherein X¹, R¹ and R² are as defined below, which comprises reacting a benzyl derivative represented by the general formula (1):

15



wherein X¹ represents a halogen atom and R¹ represents an acyl group, with a haloacyl compound represented by the general formula (2):

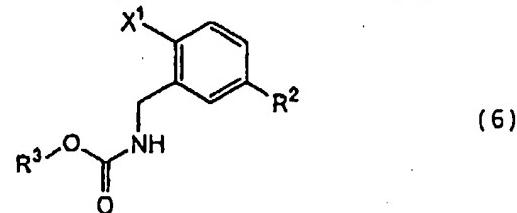
20



wherein X² represents a halogen atom and R² represents an acyl group, in the presence of Lewis acid.

25 2. A process for producing a carbamate derivative represented by the general formula (6):

30



wherein X¹, R² and R³ are as defined below, which comprises reacting a benzyl derivative represented by the general formula (1):

35

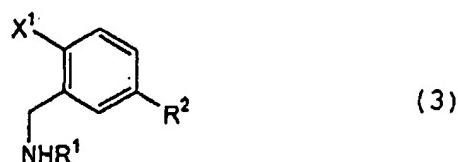


wherein X^1 represents a halogen atom and R^1 represents an acyl group, with a haloacyl compound represented by the general formula (2):



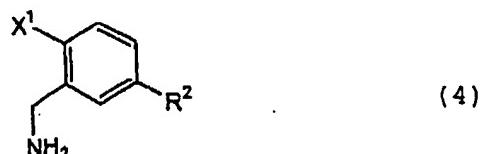
5 wherein X^2 represents a halogen atom and R^2 represents an acyl group, in the presence of Lewis acid to obtain a benzylamine derivative represented by the general formula (3):

10



15 wherein X^1 , R^1 and R^2 are as defined above, hydrolyzing the benzylamine derivative to obtain an amino derivative represented by the general formula (4):

20



wherein X^1 and R^2 are as defined above, and reacting the amino derivative with a haloformic acid ester represented by the general formula (5):

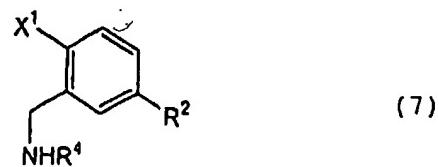
25



30 wherein X^3 represents a halogen atom and R^3 represents an alkyl group, in the presence of a base.

35 3. An acylbenzylamine derivative represented by the general formula (7):

35



wherein X¹ represents a halogen atom, R² represents an acyl group, and R⁴ represents a hydrogen atom or an acyl group.